

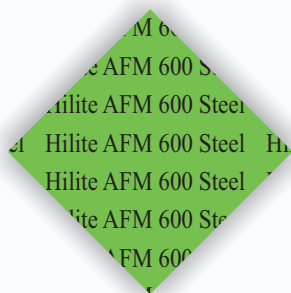
# Technical Data Sheet



# HILITE

An ISO/TS 16949 : 2009, ISO 14001:2004, OHSAS 18001 : 2007 Certified Company

## HILITE AFM 600 STEEL NON ASBESTOS GASKET JOINTING SHEET



### Applications:

Suitable for high performance, oil resistant gasket material with excellent thermal, chemical & mechanical properties. Suitable for compressors, pipelines, transmission, gas meters and internal combustion engines, pipe unions & pumps etc.

### General data:

#### Material Composition (Type of fibres)

Aramid Fiber, Mineral Fiber with metal gauge centre

#### Binders

NBR

### OPERATING CONDITION

**Max. Peak Temp** 500°C

**Max. Continuous Temp** 270°C

**Max. Continuous Temp. with steam** 240°C

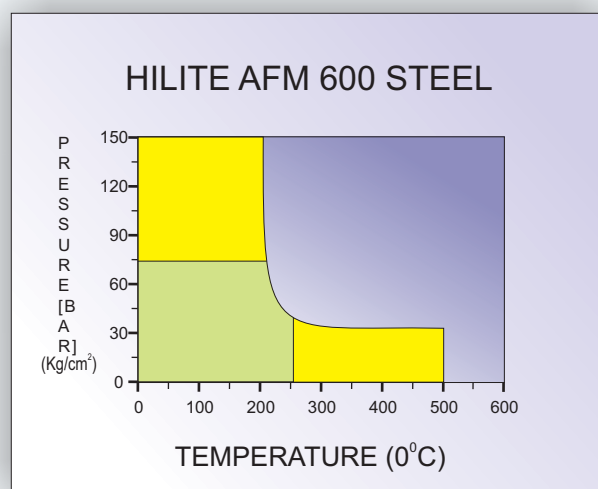
**Max. Operating Pressure** 150 Kg/cm<sup>2</sup>

### Physical Properties:

The following Information applies to material thickness 2.0 mm.

S.NO.	PROPERTIES	TEST METHOD	UNIT	SPECIFIED VALUE
1.	DENSITY		gm/cm <sup>3</sup>	1.70 - 2.10
2.	TENSILE STRENGTH			
	(a) ACC to ASTM F152 (ACROSS GRAIN)		N/mm <sup>2</sup>	≥ 14
	(b) ACC to DIN 52910 (ACROSS GRAIN)		N/mm <sup>2</sup>	≥ 11
3.	COMPRESSIBILITY	ASTM F36J	%	5 – 15
4.	RECOVERY	ASTM F36J	%	≥ 50
5.	FLUID ABSORPTION	ASTM F 146		
	(a) IN ASTM OIL NO. 3			
	INCREASE IN MASS		%	≤ 10
	INCREASE IN THICKNESS		%	≤ 8
	(b) IN FUEL B	ASTM F 146		
	INCREASE IN MASS		%	≤ 10
	INCREASE IN THICKNESS		%	≤ 7
	(c) IN WATER/ANTIFREEZE	ASTM F 146		
	INCREASE IN MASS		%	≤ 15
	INCREASE IN THICKNESS		%	≤ 7
6.	IGNITION LOSS	DIN 52911	%	≤ 30
7.	SEALABILITY AGAINST Nitrogen	DIN 3535	cm <sup>3</sup> /min.	≤ 0.5
8.	STRESS RESISTANCE			
	16h 300°C	DIN 52913	N/mm <sup>2</sup>	~ 22
	16h 175°C	DIN 52913	N/mm <sup>2</sup>	~ 30

Standard Sheet Size		1500x2000 mm, 1500x4000mm, 1500x1500mm 1500x4500 mm, 1500x3000mm, 2000x3000 mm
Thickness		0.80 mm to 3.00 mm (For Metallic Range)
Tolerance	Thickness	< 1mm = $\pm 0.10$ mm > 1mm = $\pm 10\%$
	Length	$\pm 50$ mm
	Width	$\pm 50$ mm



All data quoted above are based on years of experience in production & operation of sealing elements, in view of the wide variety of possible installation & operating conditions one can not draw final conclusion in all application cases regarding the behaviour in gasket joint. The data may not therefore, be used to support any warranty claims.  
Should you have any doubts about the choice of gasket material, please refer to us. Our engineering cell will be happy to assist you.

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