Technical Data Sheet





HAF S-707 LOW DENSITY GASKET MATERIAL

General properties and application:

HAF S-707: It is a low density fiber gasket material with controlled swell styrene butadine rubber binder. It is a suitable replacement for asbestos fiber gasket materials saturated paper and is used in many oil & Coolent applications in the after market. Max Operating temperature 180°C

Technical Data

Specification values determined in accordance with ASTM F-104 Type 3

Physical Properties	Unit	Typical Value
Density Compressibility at 70 kg/cm² Recovery (Min) Tensile Strength (Min)	gm/cc % % kg/cm²	1.0 ± 0.1 10-30 30 98

Fluid absorption

Weight Increase				
ASTM Oil No. 3	22 Hrs @ 21 to 30°C (Max)	%	30-70	
ASTM Fuel B	22 Hrs @ 21 to 30°C (Max)	%	25-65	
Water Distilled	22 Hrs @ 21 to 30°C (Max)	%	25-65	
Thickness Increase				
ASTM Oil No. 3	22 Hrs @ 21 to 30°C (Max)	%	15-35	
ASTM Fuel B	22 Hrs @ 21 to 30°C (Max)	%	15-40	
Water Distilled	22 Hrs @ 21 to 30°C (Max)	%	20-60	

mm	0.25 -1.50 in Rolls
mm Kgs	1000 ± 20 50
	mm

All information data quoted are based on experience in production of sealing elements. However, In view of the wide variety of possible installation and operating conditions one can not draw final conclusions in all application cases regarding the behaviors in a gasket joint.

Whenever there is any doubt, our staff will be pleasure to assist you in finding the optimum sealing solutions.