

Technical Data Sheet



HILITE

An ISO/TS 16949:2009, ISO 14001 : 2004, OHSAS 18001: 2007 Certified Company

HAF 9014 (G) NON ASBESTOS CYLINDER HEAD FACING MATERIAL

General properties and application :

HAF 9014 (G) : Gasket material based on aramid fibers, graphite and fillers bonded with NBR, sulfur - free, in reels. Especially suitable as facing material for cylinder head gaskets in gasoline and engines as well as for intake/exhaust systems, turbo charger and air cooled small motors. Max Operating temperature 300°C

Technical Data

Specification values determined in accordance with ASTM F-104 Type 7

Physical Properties	Unit	Typical Value
Density	gm/cc	1.00 - 1.20
Compressibility at 350 kg/cm ²	%	20-45
Recovery (Min)	%	10
Tensile Strength (Min)	kg/cm ²	30
Loss of ignition @ 875°C	%	80

Fluid absorption

Weight Increase			
ASTM Oil No. 3	5 Hrs @ 150°C (Max)	%	-
ASTM Fuel B	5 Hrs @ 21 to 30°C (Max)	%	-
Water Distilled	5 Hrs @ 21 to 30°C (Max)	%	-

Thickness Increase			
ASTM Oil No. 3	5 Hrs @ 150°C (Max)	%	-
ASTM Fuel B	5 Hrs @ 21 to 30°C (Max)	%	-
Water Distilled	5 Hrs @ 21 to 30°C (Max)	%	-

Availability	Unit	Standard Size
Thickness range	mm	0.50 -1.00 in Rolls
	mm	above 1.00 -1.50 in sheets
Roll width	mm	1000 ± 20
Roll Weight	Kgs	50
Sheet Size	mm	1000 X 1000

All information data quoted are based on experience in production of sealing elements. However, In view of the wide variety of possible installation and operating conditions one can not draw final conclusions in all application cases regarding the behaviors in a gasket joint.

Whenever there is any doubt, our staff will be pleasure to assist you in finding the optimum sealing solutions.

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